

# Work Order ID 68291

Monday, April 25, 2011 9:20:36 AM



Page 1

Item ID: D3911-3

Accept



Setup Start



Revision ID:

Item Name: Aft Eyebolt Receiver

Stop



Start Date: 4/11/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 4/15/2011 Req'd Qty: 6.00

Customer:

DUPLICATE

Reference:

Run Start



Approvals:

Process Plan:

*MUF*

Date: *11-04-25*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3911

D

100

0.00



Bandsaw

Memo

0.00

*B.A 11/04/25*

*6*

*φ*

Jcaspa Bandsaw

Cut blank to 2.885" long

110

0.00



HAAS 1

Memo

0.00

*B.A 11/04/25*

*6*

*φ*

HAAS CNC vertical machine #1

1-MILL as per folio FA917 & dwg,  
FOLIO REV: *AA*  
DWG REV: *D*

2-Deburr as required

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Required Date: 4/15/2011 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC2- Inspect parts off machine FAI/FAIB

0.00

B.A 11/04/25

6

0



QC

Memo

0.00

Quality Control

130

QC8- Inspect parts - second check

0.00

ent 11/04/26

4

15



QC

Memo

0.00

Quality Control

140

Identify as per dwg &amp; Stock Location: 91

0.00

11/4/26 SP



Packaging

Memo

0.00

Packaging

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Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

150

QC21- Final Inspection - Work Order Release

0.00



QC

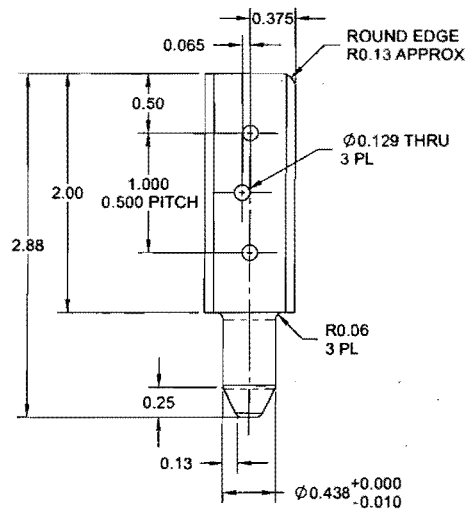
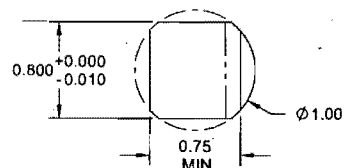
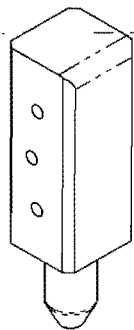
Memo

0.00

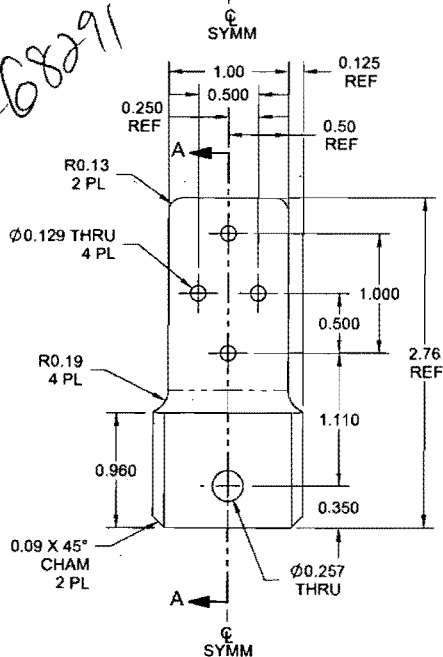
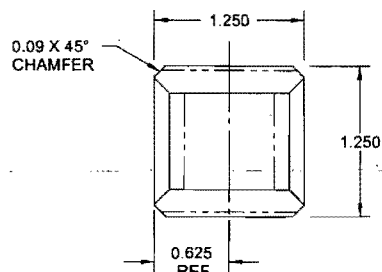
Quality Control

11/4/27 *[Signature]*  
MK  
11-0420

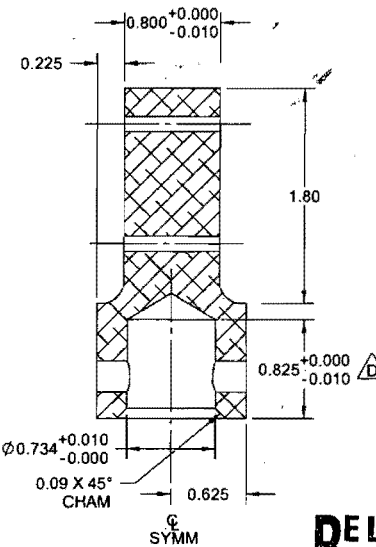
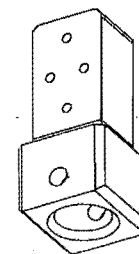




**D3911-1 BASKET INSTL STUD (LOWER)**



**D3911-3 AFT EYEBOLT RECEIVER**



**SECTION A-A**

**RELEASED**  
2010-08-04

**NOTES:**

- 1) MATERIAL -1: 303/304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276 OR ASTM A582  
PER DART SPEC M303R OR M304R
- 3: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276 OR ASTM A582  
PER DART SPEC M303B OR M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AT ASSEMBLY
- 7) WEIGHT -1: 0.36 lbs  
-3: 0.71 lbs

DESIGN	JPH	<b>DART AEROSPACE LTD</b>	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JPH	DRAWING NO. <b>D3911</b>	REV. D
MFG. APPR.	JPH	SHEET 2 OF 3	
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	<b>AFT HARDPOINT, BASKET</b>	
DATE	10.06.22	NTS	

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